What is claimed is:

- A method for providing consulting services to a customer in connection with the customer's electronics assembly system, comprising the steps of:
- identifying a set of solutions opportunities for the customer's electronics assembly system;
- b. modeling the customer's electronics assembly system in real time with the customer present;
- c. defining one or more performance metrics for a proposed solution:
- d. prioritizing the identified solutions by running the model for each
 of the identified solutions;
- e. selecting a proposed solution from among the prioritized, identified solutions:
- f. quantifying the benefit of the proposed solution relative to the one or more performance metrics; and
 - g. communicating the quantified benefit to the customer.
- The method according to claim 1, wherein the model represents the electronics assembly system at a material flow level of abstraction.
- 3. The method according to claim 1, wherein the model comprises a simulation
- The method according to claim 1, wherein the customer's
 electronics assembly system is modeled within approximately one half hour.
- The method according to claim 1, wherein the proposed solution comprises information relating to a machine in the electronics assembly system.

- The method according to claim 1, wherein the proposed solution comprises information relating to a software tool in the electronics assembly equipment.
- 7. The method according to claim 5, wherein the proposed solution comprises information relating to an operating parameter of a machine in the electronics assembly system.
- The method according to claim 1, wherein the quantified benefit comprises a cost of ownership measure.
- The method according to claim 1, further comprising the steps of:
- modifying the configuration of a modeled electronics assembly system proposed solution to reflect information provided by the customer;
- i. quantifying the benefit of the modified proposed solution relative to the one or more performance metrics; and
- j. communicating the quantified benefit of the modified proposed solution to the customer
- 10. A method for developing an electronics assembly equipment sales offer to a customer during a particular sales session, the method comprising the steps of:
 - a. identifying a set of customer requirements and constraints;
- selecting an electronics assembly configuration, comprising electronics assembly equipment or its operating parameters or both, for accomplishing the customer requirements;
- establishing a model of an assembly system comprising the selected configuration;
- d. running the model to generate at least one performance measure;
- comparing the at least one performance measure against the customer constraints; and

f. if the at least one performance measure satisfies the customer constraints, offering to sell at least a subset of the electronics assembly equipment of the configuration to the customer.

wherein the offer is developed, with the benefit of the model, during the sales session.

- The method according to claim 10, wherein the model represents the electronics assembly system at a material flow level of abstraction
- 12. The method according to claim 10, wherein the model comprises a simulation.
- 13. The method according to claim 10, wherein the customer's electronics assembly system comprising the selected configuration is modeled within approximately one half hour.
- 14. The method according to claim 10, wherein the proposed configuration comprises information relating to a machine in the electronics assembly system.
- 15. The method according to claim 10, wherein the proposed solution comprises information relating to a software tool in the electronics assembly equipment.
- 16. The method according to claim 14, wherein the proposed configuration comprises information relating to an operating parameter of a machine in the electronics assembly system.
- The method according to claim 10, wherein the performance measure relates to a cost of ownership measure.

- 18. A method for optimizing the performance of an electronics assembly system during a customer session, comprising the steps of:
- a. establishing, during the session, a model of an assembly system having a plurality of possible configurations;
 - b. selecting a measure of performance for the assembly system;
 - c. selecting for evaluation a subset of the plurality of configurations;
- d. selecting a criterion for the comparison of the subset of the plurality of configurations and selection of a preferred configuration;
- e. running the model to predict the measure of performance for the system, for each of the subset of the plurality of configurations; and
- f. applying the criterion to the results obtained in step e to select a preferred configuration of the assembly system.
- 19. The method according to claim 18, wherein the model represents the electronics assembly system at a material flow level of abstraction.
- 20. The method according to claim 18, wherein the model comprises a simulation.
- The method according to claim 18, wherein the customer's electronics assembly system is modeled within approximately one half hour.
- The method according to claim 18, wherein the proposed solution comprises information relating to a machine in the electronics assembly system.
- 23. The method according to claim 18, wherein the proposed solution comprises information relating to a software tool in the electronics assembly equipment.

- 24. The method according to claim 22, wherein the proposed solution comprises information relating to an operating parameter of a machine in the electronics assembly system.
- 25. The method according to claim 18, wherein the quantified benefit comprises a cost of ownership measure.